## Disinfection and cleaning plan including skin protection plan for dental laboratories



In accordance with DGUV Regulation 1 (German Statutory Accident Insurance Association), DGUV Information 203-021, TRBA 250 and § 36 of the German Infectious Diseases Protection Act

The object that is to be maintained	Type of maintenance	Work materials (e.g	g. disinfectants, VAH-listed), preparations, dosage <sup>1)</sup> , reaction time <sup>1)</sup>	When? Timing, frequency, sequence of hygiene measures	Name and signature of the person responsible
Instruments and aids for General, restorative or orthodontic measures, e.g. Impression trays, trays, cassettes, glasses  Rotating or oscillating instruments for General, restorative or orthodontic measures, e.g. polisher, drill, milling cutter, grinder, finisher	Instrument reprocessing:  1. Correct preparation for reprocessing and transport to the reprocessing location without risk of contamination  2. Removal of coarse organic soiling with cellulose  3. Cleaning and disinfection  3.1 Wet-chemical:  • Immersion of the instruments (disassembled or with joints opened), bubble-free, covered inside and out, in a disinfecting and cleaning solution, mechanical cleaning (ultrasonic bath if needed) intermediate rinsing with water  • Chemical disinfection, rinsing after the end of the reaction time with suitable water, drying  3.2 Mechanical:  • In a washer-disinfector: disinfect, clean and dry in accordance with the manufacturer information  4. Check for cleanliness and integrity; repeat step 3 if necessary  5. Identification  6. Care and maintenance  7. Functional test  8. Labelling (as required)  9. Steam sterilisation with an effective and validated procedure:  9.1 Non-critical instruments*; steam sterilisation not required  9.2 Semi-critical instruments*; unpackaged on trays, sieve trays, stands, bowls, etc. or packed in sterile product packaging in accordance with EN 868  9.3 Critical instruments***; packaged in sterile product packaging in accordance with EN 868  10. Documented release of the medical devices for use  11. Storage without risk of contamination, storage time in accordance with EN 868	ID 212 ID 212 forte ID 213 ID 220 100	For general and surgical instruments: disinfection: ID 212, ID 212 forte, ID 213 Cleaning: ID 215², 2 % (20 ml/l water), 15 min  For rotating instruments: Disinfection: ID 220, undiluted Cleaning: ID 215², 2 % (20 ml/l water), 15 min  Washer-disinfector:  Program: Temperature/hold time:  Steam steriliser: small steam steriliser  Program: Temperature/hold time:	After every use, after contamination, after processing dental workpieces that were not adequately disinfected  In a washer-disinfector, dry storage prior to disinfection, no more than 6 h	Instruments
Transmission instruments e.g. Handpieces or laboratory drives  Auxiliary devices With/without emission of liquids and/or air and particles	Reprocessing is performed in the same way as for the instruments described above (steps 3 and 9 according to the manufacturer information)  External: wipe disinfection and cleaning  Interior: Cleaning  Care (lubrication of interior parts)  Automated reprocessing:  Disinfection/cleaning e.g. in a washer-disinfector Internal cleaning and maintenance of internal parts	10333 10333 10333 10330 10330 10330	FD multi wipes, FD multi wipes compact single-use wipes: FD 322, undiluted, 1 min, acc. to VAH FD 333, undiluted, 1 min, acc. to VAH FD 333 forte, undiluted, 1 min, acc. to VAH FD 366 sensitive, undiluted, 1 min, acc. to VAH FD 333 wipes, FD 333 top wipes, undiluted, 1 min, acc. to VAH FD 333 forte premium wipes, FD 333 forte wipes, undiluted, 1 min, acc. to VAH FD 350 disinfection wipes, undiluted, 15 s, acc. to VAH FD 366 sensitive wipes, FD 366 sensitive top wipes undiluted, 1 min, acc. to VAH FPD 366 sensitive wipes, FD 366 sensitive top wipes undiluted, 1 min, acc. to VAH Preparation, unit: Unit: Program: Temperature/hold time:	After contamination, after processing dental workpieces that were not adequately disinfected	All employees
Surfaces and floors In the laboratory area (e.g. work and storage surfaces, devices, shelves)	Disinfect and clean surfaces with a mopping and wiping disinfection (using an appropriate wet wiping method). No rinsing or wiping dry before the end of the reaction time. Re-use the surfaces when they are visibly dry.	1920 1920 1920 1920 1920 1920 1920 1920	FD 300, 1 % (10 ml/l water), 15 min, acc. to VAH FD 312, 1 % (10 ml/l water), 15 min, acc. to VAH FD 370 cleaner, 1 % (10 ml/l water) single-use wipes or hygienically prepared wipes, multiple-use wiping cloths FD 300 top wipes, undiluted, 2 min, acc. to VAH FD 312 wet wipes, undiluted, 15 min, acc. to VAH FD multi wipes, FD multi wipes compact, single-use wipes: FD 300, 2 % (20 ml/l water), 5 min, acc. to VAH FD 312, 2 % (20 ml/l water), 5 min, acc. to VAH	daily (e.g. at the end of the working day), more often if needed	Surfaces  All employees/cleaning personnel
Objects and small surfaces that have been contaminated and cannot be disinfected thermally or by immersion in solutions e.g. devices, work surfaces, transport containers, articulators, occludors, face-bows, etc.	Wiping with quick disinfectants Limit spray disinfection to areas that cannot be reached by wipe disinfection.  Ensure complete wetting, comply with reaction time, allow to dry  Cleaning and care (e.g. treatment unit)	1030 1030 1030 1030 1030 1030 1030 1030	FD multi wipes, FD multi wipes compact, single-use wipes: FD 322, undiluted, 1 min, acc. to VAH FD 333, undiluted, 1 min, acc. to VAH FD 336 forte, undiluted, 1 min, acc. to VAH FD 366 sensitive, undiluted, 1 min, acc. to VAH FD 300 top wipes, undiluted, 2 min, acc. to VAH FD 322 premium wipes, FD 322 top wipes, undiluted, 1 min, acc. to VAH FD 333 wipes, FD 333 top wipes, undiluted, 1 min, acc. to VAH FD 333 forte premium wipes, FD 333	After every use, after contamination, as required	All employees
		######################################	forte wipes, undiluted, 1 min, acc. to VAH FD 350 disinfection wipes, undiluted, 15 s, acc. to VAH FD 366 sensitive wipes, FD 366 sensitive top wipes undiluted, 1 min, acc. to VAH		
Skin protection plan  Skin, when affected by  Water-soluble working materials, e.g. disinfectants, cleaning agents  Non-water-soluble materials, e.g. organic solvents, petroleum ether  Accumulation of moisture and softening	Requirements: an easily accessible hand-washing station with running water appropriate skin care products as well as single-use towels. No jewellery, we Cleaning hands:  Under running water with liquid soap that is gentle on the skin from a dispenser, dry with single-use towels	(hot and cold), direct disatches or rings may be w	FD 350 disinfection wipes, undiluted, 15 s, acc. to VAH FD 366 sensitive wipes, FD 366 sensitive top wipes undiluted, 1 min, acc. to VAH spensers with washing lotion that is gentle on the	skin, hand disinfectant and  Before starting work, after finishing work, in case of visible soiling, before meals, following every visit to the toilet, after sneezing, blowing one's nose or coughing	Skin + hands  All employees
Skin, when affected by Water-soluble working materials, e.g. disinfectants, cleaning agents  Non-water-soluble materials, e.g. organic solvents, petroleum ether	appropriate skin care products as well as single-use towels. No jewellery, we Cleaning hands: Under running water with liquid soap that is gentle on the skin	(hot and cold), direct disatches or rings may be w	FD 350 disinfection wipes, undiluted, 15 s, acc. to VAH FD 366 sensitive wipes, FD 366 sensitive top wipes undiluted, 1 min, acc. to VAH  spensers with washing lotion that is gentle on the vorn on the hands or forearms.  Skin-kind liquid washing preparations: HD 425 or HD 435 from direct dispenser	Before starting work, after finishing work, in case of visible soiling, before meals, following every visit to the toilet, after sneezing, blowing one's nose or	
Skin, when affected by  Water-soluble working materials, e.g. disinfectants, cleaning agents  Non-water-soluble materials, e.g. organic solvents, petroleum ether  Accumulation of moisture and softening of skin (maceration),	cleaning hands: Under running water with liquid soap that is gentle on the skin from a dispenser, dry with single-use towels  Skin protection and care: Apply carefully between fingers, paying special attention to fingernail	atches or rings may be w	FD 350 disinfection wipes, undiluted, 15 s, acc. to VAH FD 366 sensitive wipes, FD 366 sensitive top wipes undiluted, 1 min, acc. to VAH  spensers with washing lotion that is gentle on the vorn on the hands or forearms.  Skin-kind liquid washing preparations: HD 425 or HD 435 from direct dispenser Single-use towel	Before starting work, after finishing work, in case of visible soiling, before meals, following every visit to the toilet, after sneezing, blowing one's nose or	All employees
Skin, when affected by  Water-soluble working materials, e.g. disinfectants, cleaning agents  Non-water-soluble materials, e.g. organic solvents, petroleum ether  Accumulation of moisture and softening of skin (maceration), e.g. when wearing gloves  Skin, in the event of non-physiological colonisation with e.g. bacteria, fungi, viruses	Cleaning hands: Under running water with liquid soap that is gentle on the skin from a dispenser, dry with single-use towels  Skin protection and care: Apply carefully between fingers, paying special attention to fingernail folds and the back of the hands  Hygienic hand disinfection: Hand disinfectant in accordance with the rub-in process CEN/EN 1500 to be rubbed in until dry. Hands must be air-dry before putting on the medical single-use gloves.  Disinfection and cleaning with	atches or rings may be w	FD 350 disinfection wipes, undiluted, 15 s, acc. to VAH FD 366 sensitive wipes, FD 366 sensitive top wipes undiluted, 1 min, acc. to VAH  spensers with washing lotion that is gentle on the vorn on the hands or forearms.  Skin-kind liquid washing preparations: HD 425 or HD 435 from direct dispenser Single-use towel  HD 440 or protection emulsion W/O  HD 410, min. 3 ml, 15 s. acc. to VAH	Before starting work, after finishing work, in case of visible soiling, before meals, following every visit to the toilet, after sneezing, blowing one's nose or coughing  Before starting work, during breaks, after finishing work, before and after contact with patient impressions or dental workpieces  After removal from the patient's mouth	All employees  All employees  All employees
Skin, when affected by  Water-soluble working materials, e.g. disinfectants, cleaning agents  Non-water-soluble materials, e.g. organic solvents, petroleum ether  Accumulation of moisture and softening of skin (maceration), e.g. when wearing gloves  Skin, in the event of non-physiological colonisation with e.g. bacteria, fungi, viruses	Cleaning hands: Under running water with liquid soap that is gentle on the skin from a dispenser, dry with single-use towels  Skin protection and care: Apply carefully between fingers, paying special attention to fingernail folds and the back of the hands  Hygienic hand disinfection: Hand disinfectant in accordance with the rub-in process CEN/EN 1500 to be rubbed in until dry. Hands must be air-dry before putting on the medical single-use gloves.	atches or rings may be w	FD 350 disinfection wipes, undiluted, 15 s, acc. to VAH FD 366 sensitive wipes, FD 366 sensitive top wipes undiluted, 1 min, acc. to VAH  spensers with washing lotion that is gentle on the vorn on the hands or forearms.  Skin-kind liquid washing preparations: HD 425 or HD 435 from direct dispenser Single-use towel  HD 440 or protection emulsion W/O  HD 410, min. 3 ml, 15 s. acc. to VAH	Before starting work, after finishing work, in case of visible soiling, before meals, following every visit to the toilet, after sneezing, blowing one's nose or coughing  Before starting work, during breaks, after finishing work, before and after contact with patient impressions or dental workpieces	All employees  All employees  All employees
Skin, when affected by  Water-soluble working materials, e.g. disinfectants, cleaning agents  Non-water-soluble materials, e.g. organic solvents, petroleum ether  Accumulation of moisture and softening of skin (maceration), e.g. when wearing gloves  Skin, in the event of non-physiological colonisation with e.g. bacteria, fungi, viruses  Impressions e.g. Alginates, silicones, polyether rubber, hydrocolloids, polysulphides, etc. as well as workpieces and equipment e.g. over-dentures, bridges, etc., plaster moulds, bite registration and bite templates of wax, shellack or plastic and articulators, occludors,	Cleaning hands: Under running water with liquid soap that is gentle on the skin from a dispenser, dry with single-use towels  Skin protection and care: Apply carefully between fingers, paying special attention to fingernail folds and the back of the hands  Hygienic hand disinfection: Hand disinfectant in accordance with the rub-in process CEN/EN 1500 to be rubbed in until dry. Hands must be air-dry before putting on the medical single-use gloves.  Disinfection and cleaning with Automated procedures: in accordance with the manufacturer's specifications  Wet-chemical procedures: Disinfection and cleaning by soaking in solution, after the advised reaction	atches or rings may be w	FD 350 disinfection wipes, undiluted, 15 s, acc. to VAH FD 366 sensitive wipes, FD 366 sensitive top wipes undiluted, 1 min, acc. to VAH  spensers with washing lotion that is gentle on the vorn on the hands or forearms.  Skin-kind liquid washing preparations: HD 425 or HD 435 from direct dispenser Single-use towel  HD 410, min. 3 ml, 15 s. acc. to VAH  Make of the device: Hygojet  Preparation: MD 520, undiluted, 10 min, acc. to VAH	Before starting work, after finishing work, in case of visible soiling, before meals, following every visit to the toilet, after sneezing, blowing one's nose or coughing  Before starting work, during breaks, after finishing work, before and after contact with patient impressions or dental workpieces  After removal from the patient's mouth After receipt from dental surgery	All employees  All employees  All employees
Skin, when affected by  Water-soluble working materials, e.g. disinfectants, cleaning agents  Non-water-soluble materials, e.g. organic solvents, petroleum ether  Accumulation of moisture and softening of skin (maceration), e.g. when wearing gloves  Skin, in the event of non-physiological colonisation with e.g. bacteria, fungi, viruses  Impressions e.g. Alginates, silicones, polyether rubber, hydrocolloids, polysulphides, etc. as well as workpieces and equipment e.g. over-dentures, bridges, etc., plaster moulds, bite registration and bite templates of wax, shellack or plastic and articulators, occludors, fixators, face bows, etc.  Objects with acid-soluble coatings	Cleaning hands: Under running water with liquid soap that is gentle on the skin from a dispenser, dry with single-use towels  Skin protection and care: Apply carefully between fingers, paying special attention to fingernail folds and the back of the hands  Hygienic hand disinfection: Hand disinfectant in accordance with the rub-in process CEN/EN 1500 to be rubbed in until dry. Hands must be air-dry before putting on the medical single-use gloves.  Disinfection and cleaning with Automated procedures: in accordance with the manufacturer's specifications  Wet-chemical procedures: Disinfection and cleaning by soaking in solution, after the advised reaction time rinse under running water and air dry if necessary	atches or rings may be w	FD 350 disinfection wipes, undiluted, 15 s, acc. to VAH FD 366 sensitive wipes, FD 366 sensitive top wipes undiluted, 1 min, acc. to VAH  spensers with washing lotion that is gentle on the vorn on the hands or forearms.  Skin-kind liquid washing preparations: HD 425 or HD 435 from direct dispenser Single-use towel  HD 410, min. 3 ml, 15 s. acc. to VAH  Make of the device: Hygojet  Preparation: MD 520, undiluted, 10 min, acc. to VAH MD 520, undiluted, 5 min, acc. to VAH	Before starting work, after finishing work, in case of visible soiling, before meals, following every visit to the toilet, after sneezing, blowing one's nose or coughing  Before starting work, during breaks, after finishing work, before and after contact with patient impressions or dental workpieces  After removal from the patient's mouth After receipt from dental surgery Before transport to dental surgery	All employees  All employees  Special areas  All employees
Skin, when affected by  Water-soluble working materials, e.g. disinfectants, cleaning agents  Non-water-soluble materials, e.g. organic solvents, petroleum ether  Accumulation of moisture and softening of skin (maceration), e.g. when wearing gloves  Skin, in the event of non-physiological colonisation with e.g. bacteria, fungi, viruses  Impressions e.g. Alginates, silicones, polyether rubber, hydrocolloids, polysulphides, etc. as well as workpieces and equipment e.g. over-dentures, bridges, etc., plaster moulds, bite registration and bite templates of wax, shellack or plastic and articulators, occludors, fixators, face bows, etc.  Objects with acid-soluble coatings e.g. cement, calculus, oxide film, flux residues  Objects with coatings of plaster or alginate	Cleaning hands: Under running water with liquid soap that is gentle on the skin from a dispenser, dry with single-use towels  Skin protection and care: Apply carefully between fingers, paying special attention to fingernal folds and the back of the hands  Hygienic hand disinfection: Hand disinfectant in accordance with the rub-in process CEN/EN 1500 to be rubbed in until dry. Hands must be air-dry before putting on the medical single-use gloves.  Disinfection and cleaning with Automated procedures: in accordance with the manufacturer's specifications  Wet-chemical procedures: Disinfection and cleaning by soaking in solution, after the advised reaction time rinse under running water and air dry if necessary  Cleaning (e.g. in an ultrasonic bath)	atches or rings may be w	FD 350 disinfection wipes, undiluted, 15 s, acc. to VAH FD 366 sensitive wipes, FD 366 sensitive top wipes undiluted, 1 min, acc. to VAH  spensers with washing lotion that is gentle on the vorn on the hands or forearms.  Skin-kind liquid washing preparations: HD 425 or HD 435 from direct dispenser Single-use towel  HD 410, min. 3 ml, 15 s. acc. to VAH  Make of the device: Hygojet  Preparation: MD 520, undiluted, 10 min, acc. to VAH MD 520, undiluted, 5 min, acc. to VAH MD 530, undiluted  MD 535, undiluted	Before starting work, after finishing work, in case of visible soiling, before meals, following every visit to the toilet, after sneezing, blowing one's nose or coughing  Before starting work, during breaks, after finishing work, before and after contact with patient impressions or dental workpieces  After removal from the patient's mouth After receipt from dental surgery Before transport to dental surgery  As required  As required	All employees  All employees  Special areas  All employees  All employees  All employees
Skin, when affected by  Water-soluble working materials, e.g. disinfectants, cleaning agents  Non-water-soluble materials, e.g. organic solvents, petroleum ether  Accumulation of moisture and softening of skin (maceration), e.g. when wearing gloves  Skin, in the event of non-physiological colonisation with e.g. bacteria, fungi, viruses  Impressions e.g. Alginates, silicones, polyether rubber, hydrocolloids, polysulphides, etc. as well as  workpieces and equipment e.g. over-dentures, bridges, etc., plaster moulds, bite registration and bite templates of wax, shellack or plastic and articulators, occludors, fixators, face bows, etc.  Objects with acid-soluble coatings e.g. cement, calculus, oxide film, flux residues	Cleaning hands: Under running water with liquid soap that is gentle on the skin from a dispenser, dry with single-use towels  Skin protection and care: Apply carefully between fingers, paying special attention to fingernail folds and the back of the hands  Hygienic hand disinfection: Hand disinfectant in accordance with the rub-in process CEN/EN 1500 to be rubbed in until dry. Hands must be air-dry before putting on the medical single-use gloves.  Disinfection and cleaning with Automated procedures: in accordance with the manufacturer's specifications  Wet-chemical procedures: Disinfection and cleaning by soaking in solution, after the advised reaction time rinse under running water and air dry if necessary  Cleaning (e.g. in an ultrasonic bath)	atches or rings may be w	FD 350 disinfection wipes, undiluted, 15 s, acc. to VAH FD 366 sensitive wipes, FD 366 sensitive top wipes undiluted, 1 min, acc. to VAH  spensers with washing lotion that is gentle on the vorn on the hands or forearms.  Skin-kind liquid washing preparations: HD 425 or HD 435 from direct dispenser Single-use towel  HD 410, min. 3 ml, 15 s. acc. to VAH  Make of the device: Hygojet  Preparation: MD 520, undiluted, 10 min, acc. to VAH  MD 520, undiluted, 5 min, acc. to VAH  MD 530, undiluted	Before starting work, after finishing work, in case of visible soiling, before meals, following every visit to the toilet, after sneezing, blowing one's nose or coughing  Before starting work, during breaks, after finishing work, before and after contact with patient impressions or dental workpieces  After removal from the patient's mouth After receipt from dental surgery Before transport to dental surgery	All employees  All employees  Special areas  All employees  All employees
Skin, when affected by  Water-soluble working materials, e.g. disinfectants, cleaning agents  Non-water-soluble materials, e.g. organic solvents, petroleum ether  Accumulation of moisture and softening of skin (maceration), e.g. when wearing gloves  Skin, in the event of non-physiological colonisation with e.g. bacteria, fungi, viruses  Impressions e.g. Alginates, silicones, polyether rubber, hydrocolloids, polysulphides, etc. as well as workpieces and equipment e.g. over-dentures, bridges, etc., plaster moulds, bite registration and bite templates of wax, shellack or plastic and articulators, occludors, fixators, face bows, etc.  Objects with acid-soluble coatings e.g. cement, calculus, oxide film, flux residues  Objects with coatings of plaster or alginate	Cleaning hands: Under running water with liquid soap that is gentle on the skin from a dispenser, dry with single-use towels  Skin protection and care: Apply carefully between fingers, paying special attention to fingernail folds and the back of the hands  Hygienic hand disinfection: Hand disinfectant in accordance with the rub-in process CEN/EN 1500 to be rubbed in until dry. Hands must be air-dry before putting on the medical single-use gloves.  Disinfection and cleaning with Automated procedures: in accordance with the manufacturer's specifications  Wet-chemical procedures: Disinfection and cleaning by soaking in solution, after the advised reaction time rinse under running water and air dry if necessary  Cleaning (e.g. in an ultrasonic bath)  Rinse the oral cavity or soak swabs with antiseptic to reduce germs in the oral cavity of the patient and to safeguard the surgery team against	atches or rings may be w	FD 350 disinfection wipes, undiluted, 15 s, acc. to VAH FD 366 sensitive wipes, FD 366 sensitive top wipes undiluted, 1 min, acc. to VAH  spensers with washing lotion that is gentle on the vorm on the hands or forearms.  Skin-kind liquid washing preparations: HD 425 or HD 435 from direct dispenser Single-use towel  HD 410, min. 3 ml, 15 s. acc. to VAH  Make of the device: Hygojet  Preparation: MD 520, undiluted, 10 min, acc. to VAH MD 520, undiluted, 5 min, acc. to VAH  MD 530, undiluted  MD 535, undiluted	Before starting work, after finishing work, in case of visible soiling, before meals, following every visit to the toilet, after sneezing, blowing one's nose or coughing  Before starting work, during breaks, after finishing work, before and after contact with patient impressions or dental workpieces  After removal from the patient's mouth After receipt from dental surgery Before transport to dental surgery  As required  As required	All employees  All employees  Special areas  All employees  All employees  All employees

Laboratory seal/date/signature of the operator



<sup>\*</sup> Non-critical medical devices: medical devices that merely come into contact with intact skin

\*\* Semi-critical medical devices: medical devices that come into contact with mucosa or pathologically affected skin

\*\*\* Critical medical devices: medical products that penetrate the skin or mucosa and come into contact with blood, internal tissue or organs (including wounds) and medical devices for the application of blood, blood products and other sterile drugs

Patients suffering from or thought to suffer from a clinical condition of a transmittable spongiform encephalopathy (CJK, vCJK etc.) are to be treated in institutions that are sufficiently equipped to prevent infection.

The reprocessing of re-usable instruments and materials must only be performed in institutions with an externally certified quality management system in accordance with DIN EN ISO 13485/13488.

 $<sup>^{1)}</sup>$  For further information, refer to the product information leaflets available on the Internet.  $^{2)}$  Acc. to EN 13727, EN 13624, EN 14561, EN 14562

## Disinfection and cleaning plan including skin protection plan for dental laboratories



accordance with the German Employer's Liability Insurance Association for safety and health at work BGV A1, BGR 250/TRBA 250, BGI 775 and Section 36 Infectious Diseases Protection Act

What? The object that is to be maintained	How? Type of maintenance	Work materials (e.g. disinfectants, VAH-listed), preparations, dosage, reaction time	When? Timing, frequency, sequence of hygiene measures	Name and signature of the person responsible
Instruments and aids for General, restorative or orthodontic measures, e.g. Impression trays, trays, cassettes, glasses  Rotating or oscillating instruments for General, restorative or orthodontic measures, e.g. polisher, drill, milling cutter, grinder, finisher	<ol> <li>Correct preparation for reprocessing and transport to the reprocessing location without risk of contamination</li> <li>Removal of coarse organic soiling with cellulose</li> <li>Cleaning and disinfection</li> <li>Wet-chemical:         <ul> <li>Immersion of the instruments (disassembled or with joints opened), bubble-free, covered inside and out, in a disinfecting and cleaning solution, mechanical cleaning (ultrasonic bath if needed) intermediate rinsing with water</li> <li>Chemical disinfection, rinsing after the end of the reaction time with suitable water, drying</li> </ul> </li> <li>Mechanical:         <ul> <li>In a washer-disinfector: disinfect, clean and dry in accordance with the manufacturer information</li> </ul> </li> <li>Check for cleanliness and integrity; repeat step 3 if necessary</li> <li>Identification</li> <li>Care and maintenance</li> <li>Functional test</li> <li>Labelling (as required)</li> <li>Steam sterilisation with an effective and validated procedure:</li> <li>Non-critical instruments*; steam sterilisation not required</li> <li>Semi-critical instruments **; unpackaged on trays, sieve trays, stands, bowls, etc. or packed in sterile product packaging in accordance with EN 868</li> <li>Critical instruments ***; packaged in sterile product packaging in accordance with EN 868</li> <li>Documented release of the medical devices for use</li> <li>Storage without risk of contamination, storage time in accordance with EN 868</li> </ol>	For general and surgical instruments:  For rotating instruments:  Washer-disinfector:  Program: Temperature/hold time:  Steam steriliser: small steam steriliser  Program: Temperature/hold time:	After every use, after contamination, after processing dental workpieces that were not adequately disinfected  In a washer-disinfector, dry storage prior to disinfection, no more than 6 h	
Transmission instruments e.g. Handpieces or laboratory drives  Auxiliary devices With/without emission of liquids and/or air and particles	Reprocessing is performed in the same way as for the instruments described above (steps 3 and 9 according to the manufacturer information)  External: wipe disinfection and cleaning  Interior: Cleaning  Care (lubrication of interior parts)  Automated reprocessing:  Disinfection/cleaning e.g. in a washer-disinfector Internal cleaning and maintenance of internal parts	Preparation, unit: Unit: Program: Temperature/hold time:	After contamination, after processing dental workpieces that were not adequately disinfected	All employees  Surfaces
Surfaces and floors In the laboratory area (e.g. work and storage surfaces, devices, shelves)	Disinfect and clean surfaces with a mopping and wiping disinfection (using an appropriate wet wiping method). No rinsing or wiping dry before the end of the reaction time. Re-use the surfaces when they are visibly dry.	With single-use wipes or hygienically prepared wipes, multi-use wiping cloths	daily (e.g. at the end of the working day), more often if needed	All employees/cleaning personnel
Objects and small surfaces that have been contaminated and cannot be disinfected thermally or by immersion in solutions e.g. devices, work surfaces, transport containers, articulators, occludors, face-bows, etc.	Wiping with quick disinfectants Limit spray disinfection to areas that cannot be reached by wipe disinfection.  Ensure complete wetting, comply with reaction time, allow to dry Cleaning and care (e.g. treatment unit)		After every use, after contamination, as required	All employees
Skin protection plan	Requirements: an easily accessible hand-washing station with running water appropriate skin care products as well as single-use towels. No jewellery, w	(hot and cold), direct dispensers with washing lotion that is gentle on the atches or rings may be worn on the hands or forearms.	skin, hand disinfectant and	Skin + hands
Skin protection plan  Skin, when affected by  Water-soluble working materials, e.g. disinfectants, cleaning agents  Non-water-soluble materials, e.g. organic solvents, petroleum ether  Accumulation of moisture and softening of skin (maceration), e.g. when wearing gloves	Cleaning hands: Under running water with liquid soap that is gentle on the skin from a dispenser, dry with single-use towels  Skin protection and care: Apply carefully between fingers, paying special attention to fingernail	(hot and cold), direct dispensers with washing lotion that is gentle on the atches or rings may be worn on the hands or forearms.  Skin-kind liquid washing preparations: Single-use towel  Protection emulsion W/O Preparation:	Before starting work, after finishing work, in case of visible soiling, before meals, following every visit to the toilet, after sneezing, blowing one's nose or coughing	All employees
Skin, when affected by  Water-soluble working materials, e.g. disinfectants, cleaning agents  Non-water-soluble materials, e.g. organic solvents, petroleum ether  Accumulation of moisture and softening of skin (maceration),	Cleaning hands: Under running water with liquid soap that is gentle on the skin from a dispenser, dry with single-use towels  Skin protection and care:	Skin-kind liquid washing preparations: Single-use towel  Protection emulsion W/O	Before starting work, after finishing work, in case of visible soiling, before meals, following every visit to the toilet, after sneezing, blowing one's nose or	All employees
Skin, when affected by  Water-soluble working materials, e.g. disinfectants, cleaning agents  Non-water-soluble materials, e.g. organic solvents, petroleum ether  Accumulation of moisture and softening of skin (maceration), e.g. when wearing gloves  Skin, in the event of non-physiological colonisation with e.g. bacteria, fungi, viruses	Cleaning hands: Under running water with liquid soap that is gentle on the skin from a dispenser, dry with single-use towels  Skin protection and care: Apply carefully between fingers, paying special attention to fingernail folds and the back of the hands  Hygienic hand disinfection: Hand disinfectant in accordance with the rub-in process CEN/EN 1500 to be rubbed in until dry. Hands must be air-dry before putting on the medical single-use gloves.	Skin-kind liquid washing preparations: Single-use towel  Protection emulsion W/O	Before starting work, after finishing work, in case of visible soiling, before meals, following every visit to the toilet, after sneezing, blowing one's nose or coughing  Before starting work, during breaks, after finishing work, before and after contact with patient impressions or dental workpieces	All employees  All employees  All employees
Skin, when affected by  Water-soluble working materials, e.g. disinfectants, cleaning agents  Non-water-soluble materials, e.g. organic solvents, petroleum ether  Accumulation of moisture and softening of skin (maceration), e.g. when wearing gloves  Skin, in the event of non-physiological colonisation	Cleaning hands: Under running water with liquid soap that is gentle on the skin from a dispenser, dry with single-use towels  Skin protection and care: Apply carefully between fingers, paying special attention to fingernail folds and the back of the hands  Hygienic hand disinfection: Hand disinfectant in accordance with the rub-in process CEN/EN 1500 to be rubbed in until dry. Hands must be air-dry before putting on the	Skin-kind liquid washing preparations: Single-use towel  Protection emulsion W/O	Before starting work, after finishing work, in case of visible soiling, before meals, following every visit to the toilet, after sneezing, blowing one's nose or coughing  Before starting work, during breaks, after finishing work, before and after contact with patient impressions or	All employees  All employees
Skin, when affected by  Water-soluble working materials, e.g. disinfectants, cleaning agents  Non-water-soluble materials, e.g. organic solvents, petroleum ether  Accumulation of moisture and softening of skin (maceration), e.g. when wearing gloves  Skin, in the event of non-physiological colonisation with e.g. bacteria, fungi, viruses  Impressions e.g. Alginates, silicones, polyether rubber, hydrocolloids, polysulphides, etc. as well as workpieces and equipment e.g. prostheses, bridges, etc., plaster models, bite registrations and bite plates made of wax, shellac or plastics, as well as articulators, occludors, fixators, face bows	Cleaning hands: Under running water with liquid soap that is gentle on the skin from a dispenser, dry with single-use towels  Skin protection and care: Apply carefully between fingers, paying special attention to fingernail folds and the back of the hands  Hygienic hand disinfection: Hand disinfectant in accordance with the rub-in process CEN/EN 1500 to be rubbed in until dry. Hands must be air-dry before putting on the medical single-use gloves.  Disinfection and cleaning with Automated procedures: in accordance with the manufacturer's specifications  Wet-chemical procedures: Disinfection and cleaning by soaking in solution, after the advised reaction	Skin-kind liquid washing preparations: Single-use towel  Protection emulsion W/O	Before starting work, after finishing work, in case of visible soiling, before meals, following every visit to the toilet, after sneezing, blowing one's nose or coughing  Before starting work, during breaks, after finishing work, before and after contact with patient impressions or dental workpieces  After removal from the patient's mouth After receipt from dental surgery	All employees  All employees  All employees
Skin, when affected by  Water-soluble working materials, e.g. disinfectants, cleaning agents  Non-water-soluble materials, e.g. organic solvents, petroleum ether  Accumulation of moisture and softening of skin (maceration), e.g. when wearing gloves  Skin, in the event of non-physiological colonisation with e.g. bacteria, fungi, viruses  Impressions e.g. Alginates, silicones, polyether rubber, hydrocolloids, polysulphides, etc. as well as workpieces and equipment e.g. prostheses, bridges, etc., plaster models, bite registrations and bite plates made of wax, shellac or plastics, as well as articulators, occludors, fixators, face bows and more.  Objects with acid-soluble coatings	Cleaning hands: Under running water with liquid soap that is gentle on the skin from a dispenser, dry with single-use towels  Skin protection and care: Apply carefully between fingers, paying special attention to fingernail folds and the back of the hands  Hygienic hand disinfection: Hand disinfectant in accordance with the rub-in process CEN/EN 1500 to be rubbed in until dry. Hands must be air-dry before putting on the medical single-use gloves.  Disinfection and cleaning with Automated procedures: in accordance with the manufacturer's specifications  Wet-chemical procedures: Disinfection and cleaning by soaking in solution, after the advised reaction time rinse under running water and air dry if necessary	Skin-kind liquid washing preparations: Single-use towel  Protection emulsion W/O	Before starting work, after finishing work, in case of visible soiling, before meals, following every visit to the toilet, after sneezing, blowing one's nose or coughing  Before starting work, during breaks, after finishing work, before and after contact with patient impressions or dental workpieces  After removal from the patient's mouth After receipt from dental surgery Before transport to dental surgery	All employees  All employees  Special areas  All employees
Skin, when affected by  Water-soluble working materials, e.g. disinfectants, cleaning agents  Non-water-soluble materials, e.g. organic solvents, petroleum ether  Accumulation of moisture and softening of skin (maceration), e.g. when wearing gloves  Skin, in the event of non-physiological colonisation with e.g. bacteria, fungi, viruses  Impressions  e.g. Alginates, silicones, polyether rubber, hydrocolloids, polysulphides, etc. as well as workpieces and equipment e.g. prostheses, bridges, etc., plaster models, bite registrations and bite plates made of wax, shellac or plastics, as well as articulators, occludors, fixators, face bows and more.  Objects with acid-soluble coatings  e.g. cement, calculus, oxide film, flux residues	Cleaning hands: Under running water with liquid soap that is gentle on the skin from a dispenser, dry with single-use towels  Skin protection and care: Apply carefully between fingers, paying special attention to fingernail folds and the back of the hands  Hygienic hand disinfection: Hand disinfectan in accordance with the rub-in process CEN/EN 1500 to be rubbed in until dry. Hands must be air-dry before putting on the medical single-use gloves.  Disinfection and cleaning with Automated procedures: in accordance with the manufacturer's specifications  Wet-chemical procedures: Disinfection and cleaning by soaking in solution, after the advised reaction time rinse under running water and air dry if necessary  Cleaning (e.g. in an ultrasonic bath)	Skin-kind liquid washing preparations: Single-use towel  Protection emulsion W/O	Before starting work, after finishing work, in case of visible soiling, before meals, following every visit to the toilet, after sneezing, blowing one's nose or coughing  Before starting work, during breaks, after finishing work, before and after contact with patient impressions or dental workpieces  After removal from the patient's mouth After receipt from dental surgery Before transport to dental surgery	All employees  All employees  Special areas  All employees  All employees
Skin, when affected by  Water-soluble working materials, e.g. disinfectants, cleaning agents  Non-water-soluble materials, e.g. organic solvents, petroleum ether  Accumulation of moisture and softening of skin (maceration), e.g. when wearing gloves  Skin, in the event of non-physiological colonisation with e.g. bacteria, fungi, viruses  Lmpressions e.g. Alginates, silicones, polyether rubber, hydrocolloids, polysulphides, etc. as well as workpieces and equipment e.g. prostheses, bridges, etc., plaster models, bite registrations and bite plates made of wax, shellac or plastics, as well as articulators, occludors, fixators, face bows and more.  Objects with acid-soluble coatings e.g. cement, calculus, oxide film, flux residues  Objects with coatings of plaster or alginate	Cleaning hands: Under running water with liquid soap that is gentle on the skin from a dispenser, dry with single-use towels  Skin protection and care: Apply carefully between fingers, paying special attention to fingernail folds and the back of the hands  Hygienic hand disinfection: Hand disinfectant in accordance with the rub-in process CEN/EN 1500 to be rubbed in until dry. Hands must be air-dry before putting on the medical single-use gloves.  Disinfection and cleaning with Automated procedures: in accordance with the manufacturer's specifications  Wet-chemical procedures: Disinfection and cleaning by soaking in solution, after the advised reaction time rinse under running water and air dry if necessary  Cleaning (e.g. in an ultrasonic bath)  Rinse the oral cavity or soak swabs with antiseptic to reduce germs in the oral cavity of the patient and to safeguard the surgery team against	Skin-kind liquid washing preparations: Single-use towel  Protection emulsion W/O Preparation:	Before starting work, after finishing work, in case of visible soiling, before meals, following every visit to the toilet, after sneezing, blowing one's nose or coughing  Before starting work, during breaks, after finishing work, before and after contact with patient impressions or dental workpieces  After removal from the patient's mouth After receipt from dental surgery Before transport to dental surgery  As required  As required	All employees  All employees  Special areas  All employees  All employees  All employees

Laboratory seal/date/signature of the operator



<sup>\*</sup> Non-critical medical devices: medical devices that merely come into contact with intact skin

\*\* Semi-critical medical devices: medical devices that come into contact with mucosa or pathologically affected skin

\*\*\* Critical medical devices: medical products that penetrate the skin or mucosa and come into contact with blood, internal tissue or organs (including wounds) and medical devices for the application of blood, blood products and other sterile drugs Patients suffering from or thought to suffer from a clinical condition of a transmittable spongiform encephalopathy (CJK, vCJK etc.) are to be treated in institutions that are sufficiently equipped to prevent infection.

The reprocessing of re-usable instruments and materials must only be performed in institutions with an externally certified quality management system in accordance with DIN EN ISO 13485/13488.